

# Section Jams

**Step 1:** Turn section gob load off.

**Step 2:** Wait until Invert is at mold side and press

**Emergency stop.** *Note \* Failure to allow invert to go to mold side will make it difficult to clear broken glass.*

**Step 3:** Activate the two lower Snap valves (invert and blank locks).

**Step 4:** Turn ‘all bottle reject’ function On. *Note \* Failure to reject all bottle may lead to contaminated bottles getting to the customer.*

**Step 5:** *Clean section out thoroughly using air lance. Note \* It is dangerous to point and trigger the air lance at other personnel.*

**Step 6:** Find source of section jam and remedy the problem.

**Step 7:** Deactivate both snap valves and Emergency stop.

**Step 8:** Restart section and load gob.

**Step 9:** Activate individual section reject for inner and outer.

**Step 10:** Deactivate ‘all bottle reject’ function.

**Step 11:** Allow molds to reach optimal temperature.

**Step 12:** Deactivate individual section reject for inner and outer.