

# Full System Start

- Step 1:

Raise tube. *Note \* Use data sheet for correct setting.*
- Step 2:

Turn tube on and adjust tube speed. *Note \* Use data sheet for correct setting.*
- Step 3:

Turn needles on.
- Step 4:

Turn shears on.
- Step 5:

Turn distributor on.
- Step 6:

Engage distributor.
- Step 7:

Check gob temperature and adjust to suit.  
*Note \* Use data sheet for correct setting.*
- Step 8:

Turn on all sections. *Note \* E-Stops maybe engaged so they will need to be released first.*
- Step 9:

Turn on all individual section rejects (inside and outside).
- Step 10:

Turn gob on for all sections.
- Step 11:

Check mold temps and turn off individual section rejects when molds are up to temperature.